

Date: Friday, 01/08/2008 7:50:46 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING PLATE
Job Number : 40888	
Estimate Number : 10597	
P.O. Number :	Part Number : D2481
This Issue : 01/08/2008 S.O. No. :	Drawing Number : D2481 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : A1
Previous Run : 40634	Material :
Written By :	Due Date : 08/08/2008 Qty: <u>33</u> Um: Each
Checked & Approved By : <u>JLD 08.8.01</u>	
Comment : Est. B 05.07.07 Now purchased KJ/JLM Est Rev:C 08-03-27 now on water jet DD verified by:	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 Sheet .063
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Comment: Qty.: 0.0167 sf(s)/Unit Total : 0.3339 sf(s)

304/316 .063 Sheet

Batch: 108153 18 8-8-5

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2481

Dwg Rev: A1Prog Rev: A118 8-8-5(33)2-Deburr if necessary 18 8-8-12 00

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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18 8-8-5**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECKS 08/08/12

counts

433

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** Deburr if necessary.n/a Done at step #2.208/08/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/08/2008 7:50:46 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 40888

Part Number: D2481

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/08/10 Y38

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

P. Dural

5/8/12

(33x)

SP

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

508/08/10

(33)

Job Completion



u 08-08-12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 40888
Description: Mounting Plate		Part Number: D2481
Inspection Dwg: D2481	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.375	+0.006/-0.001	.382	*			
0.425	+/-0.010	.427	*			
0.850	+/-0.010	.848	*			
2.600	+/-0.010	2.596	*			
1.300	+/-0.010	1.303	*			

Measured by: VB	Audited by: S	Prototype Approval:	N/A
Date: 8-8-5	Date: 08/08/12	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.11	New Issue	KJ/DD	

Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

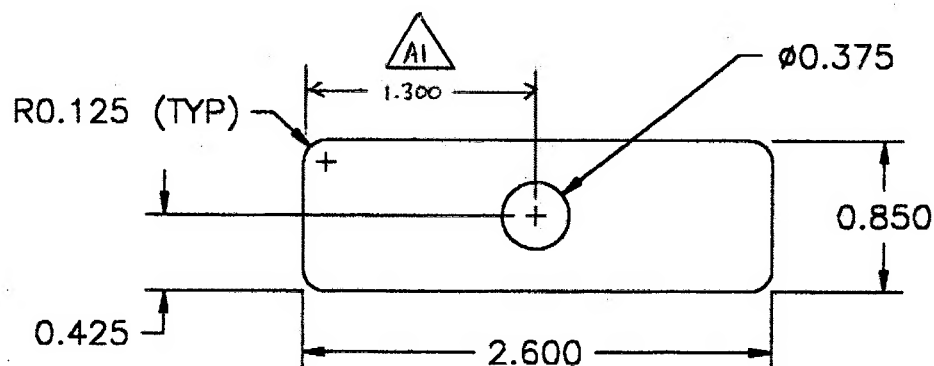
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BU</i>	APPROVED <i>BU</i>	D2481	SHEET 1 OF 1
DATE	TITLE	SCALE	
96:05:14	MOUNTING PLATE	1:1	
AI	<i>4/17</i> 02.04.30	ADD 1.300 DIMENSION AND NOTES 2+3	

RELEASED
96/10/02 DS**NOTES:**

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSI DIB UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40888

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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